**CATALOGUE** 



**METALWORKING MACHINES** 





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### Wisent band saw machines

#### Transportable band saw machines

The Wisent transportable band saws are ideally suited for fine sawing work.

The sawing machines are compact and lightweight and therefore easy to take on a job.

This series of sawing machines are "dry" sawing machines, so sawing without coolant or oil.

All portable band saws are supplied with saw blade and material stop.



Transportable band saw machines					
Туре	TLZ 100V	TLZ 125V	TLZ 175V	TLZ 200V	
Voltage	1 Phase / 230 Volt				
Motor power	0.85 kW	1 kW	1.5 kW	1.65 kW	
Cutting speed	Variable 30 ~ 80 m/min				
Vice opening	105 mm	135 mm	150 mm	170 mm	
Coolant system	No	No	No	No	
Mitre adjustment L+R	0 – 45°	0 – 60°	0 – 60°	0 – 60°	
Saw blade dimensions	1,330 x 13 x 0.65 mm	1,440 x 13 x 0.65 mm	1,735 x 13 x 0.65 mm	2,030 x 20 x 0.90 mm	
Weight approx.	18 kg	20 kg	30 kg	35 kg	
Article number	667100027	667100226	667100028	667100229	
Capacity					
90° Ø	100 mm	125 mm	150 mm	170 mm	
90° □	100 x 100 mm	125 x 125 mm	140 x 140 mm	166 x 166 mm	
<b>45°</b> ∅	65 mm	85 mm	100 mm	130 mm	
45° □	65 x 65 mm	85 x 85 mm	100 x 100 mm	130 x 130 mm	
60° ∅		50 mm	70 mm	75 mm	
60° □		50 x 50 mm	65 x 65 mm	75 x 75 mm	

### Wisent TLZ 100V

#### Transportable band saw machine

- Compact and lightweight
- DC motor 1 Phase 230 Volt, 0.85 kW
- Electronic adjustable speed 30 ~ 80 m/min
- Electronic feedback
- Manual saw feed
- Dry cutting
- Vice clamp opening 105 mm
- Mitre adjustment 0-45° right
- Mechanical saw blade tension control
- Ball bearing saw guide
- Bi-metal saw blade 1,330 x 13 x 0.65 mm
- 24 Volt safety switch
- Weight approx. 18 kg

- Bi-metal M42 saw blade
- Material stop



		Capacity		
۷	Ø			kW
90°	100 mm	100 mm	100 x 100 mm	0.85
45° R	65 mm	65 mm	65 x 65 mm	0.85

Technical specifications				
Voltage	1 Phase / 230 Volt			
Motor power	0.85 kW			
Cutting speed	Variable 30 ~ 80 m/min			
Vice opening 105 mm				
Coolant system	No			
Mitre cutting R 0 – 45°				
Saw blade dimensions	1,330 x 13 x 0.65 mm			
Weight approx. 18 kg				
Article number	667100027			

Accessories					
Excellent quality band saw blades for perfect cutting results.					
	• Flexible				
Length mm	6/10	T 8/12	PI 10/14	14/18	
1,330 x 13 x 0.65	•	•	•	•	

### Wisent TLZ 125V

#### Transportable band saw machine

- Compact and lightweight
- DC motor 1 Phase 230 Volt, 1 kW
- Electronically adjustable speed 30 ~ 80 m/min
- Electronic feedback
- Manual saw feed
- Dry cutting
- Vice clamp opening 135 mm
- Mitre adjustment 0-60° right
- Mechanical saw blade tension control
- Ball bearing saw guide
- Bi-metal saw blade 1,440 x 13 x 0.65 mm
- 24 Volt safety switch
- Weight approx. 20 kg

- Bi-metal M42 saw blade
- Material stop



		Capacity		
۷	Ø			kW
90°	125 mm	125 mm	125 x 125 mm	1.0
45° R	80 mm	85 mm	85 x 85 mm	1.0
60° R	50 mm	50 mm	50 x 50 mm	1.0

Technical specifications				
Voltage	1 Phase / 230 Volt			
Motor power	1 kW			
Cutting speed	Variable 30 ~ 80 m/min			
Vice opening	135 mm			
Coolant system	No			
Mitre cutting R	0 – 60°			
Saw blade dimensions	1,440 x 13 x 0.65 mm			
Weight approx.	20 kg			
Article number	667100226			

Accessories					
Excellent quality band saw blades for perfect cutting results.					
<ul> <li>Flexible</li> <li>Long tool life</li> <li>Good chip removal</li> <li>Low noise and vibration</li> </ul>					
Length TPI mm 6/10 8/12 10/14 14/18					
1.440 x 13 x 0.65	•	•	•	•	

### **Wisent TLZ 175V**

Transportable band saw machine

- Compact and lightweight
- DC motor 1 Phase 230 Volt, 1.5 kW
- Electronically adjustable speed 30 ~ 80 m/min
- Electronic feedback
- Manual saw feed
- Dry cutting
- Vice clamp opening 150 mm
- Mitre adjustment 0 60° right
- Mechanical saw blade tension control
- Ball bearing saw guide
- Bi-metal saw blade 1,735 x 13 x 0.65 mm
- 24 Volt safety switch
- Weight approx. 20 kg

- Bi-metal M42 saw blade
- Material stop



		Capacity		
L	Ø			kW
90°	150 mm	140 mm	140 x 140 mm	1.5
45° R	100 mm	100 mm	100 x 100 mm	1.5
60° R	70 mm	65 mm	65 x 65 mm	1.5

Technical specifications			
Voltage	1 Phase / 230 Volt		
Motor power	1.5 kW		
Cutting speed	2 speeds 30 ~ 80 m/min		
Vice opening	150 mm		
Coolant system	No		
Mitre cutting R	0 – 60°		
Saw blade dimensions	1,735 x 13 x 0.65 mm		
Weight approx.	30 kg		
Article number	667100028		

Accessories					
Excellent quality band saw blades for perfect cutting results.					
<ul><li>Flexible</li><li>Long tool life</li><li>Good chip remov</li><li>Low noise and vi</li></ul>					
Length mm	6/10	8/12	PI 10/14	14/18	
1,735 x 13 x 0.65	•	•	•	•	

Wisent TLZ 200V

Transportable band saw machine

- Compact and lightweight
- DC motor 1 Phase 230 Volt, 1.65 kW
- Electronically adjustable speed 30 ~ 80 m/min
- Electronic feedback
- Manual saw feed
- Dry cutting
- Vice opening 175 mm
- Mitre adjustment 0 60° right
- Mechanical saw blade tension control
- Ball bearing saw guide
- Bi-metal saw blade 2,030 x 20 x 0.9 mm
- 24 Volt safety switch
- Weight approx. 35 kg

- Bi-metal M42 saw blade
- Material stop



		Capacity		
L	Ø			kW
90°	170 mm	170 mm	170 x 170 mm	1.65
45° R	130 mm	130 mm	130 x 150 mm	1.65
60° R	75 mm	75 mm	75 x 75 mm	1.65

Technical specifications			
Voltage	1 Phase / 230 Volt		
Motor power	1.65 kW		
Cutting speed	Variable 30 ~ 80 m/min		
Vice opening	175 mm		
Coolant system	No		
Mitre cutting R	0 – 60°		
Saw blade dimensions	2,030 x 20 x 0.90 mm		
Weight approx.	35 kg		
Article number	667100229		

Accessories					
Excellent quality band saw blades for perfect cutting results.					
<ul> <li>Flexible</li> <li>Long tool life</li> <li>Good chip removal</li> <li>Low noise and vibration</li> </ul>					
Length mm	6/10	8/12	PI 10/14	14/18	
2,030 x 13 x 0.90	•	•	•	•	

### Wisent band saw machines

#### Manual, Semi-automatic and Semi-automatic hydraulic band saw machines

#### Stationary manual and gravity down feed band sawing machines

Manual saw bow lifting, mechanical blade tension with hand wheel, precision blade-guide with tungsten carbide pads and with bearings, manually adjustable prism vice with quick lock lever, complete with base and integrated coolant system.

#### Semi-automatic (hydraulic closed system):

Manual operating vice, automatic saw feed and manual saw bow lifting.

#### Semi-automatic hydraulic (hydraulic controlled)

Automatic closing of vice, automatic saw feed, automatic saw bow lifting and automatic opening of vice.



















### Wisent LZ 150V

#### Semi-automatic band saw machine

- Sturdy base with cooling lubrication unit
- 1 Phase motor, 230 Volt, 1.1 kW
- Variable cutting speed 20 ~ 65 m/min.
- Mitre cutting 0 60° right
- · Continuously adjustable saw feed
- Manual saw bow lifting
- Mechanical blade tensioning
- Bi-metal saw blade 1,735 x 13 x 0.65 mm
- Ball bearing saw guide
- Rectangular saw table
- Quick clamp vice, vice opening 170 mm
- Saw bed height ca. 900 mm
- Integrated coolant system
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 100 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop



#### All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity				
۷	Ø			kW
90°	145 mm	140 mm	170 x 140 mm	1.1
45° R	125 mm	115 mm	125 x 115 mm	1.1
60° R	70 mm	70 mm	90 x 70 mm	1.1

Technical specifications			
Voltage	1 Phase / 230 Volt		
Motor power	1.1 kW		
Cutting speed	Variable 20 ~ 65 m/min		
Vice opening	170 mm		
Coolant system	Standard		
Mitre cutting R	0 – 60°		
Saw blade dimensions	1,735 x 13 x 0.65 mm		
Weight approx.	100 kg		
Article number	667100029		

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



Manual or automatic movable length stop systems. Available from 2 meters.



### Wisent LZ 215

#### Manual band saw machine

- Sturdy base with cooling lubrication unit
- 3 Phase motor, 400 Volt, 0.6-0.85 kW
- 2 cutting speeds 40 / 80 m/min.
- Mitre cutting 0 45° right
- Manual saw feed
- Mechanical blade tensioning
- Bi-metal saw blade 2,060 x 20 x 0.9 mm
- Hard metal ball bearing saw guide
- Rectangular saw table
- Quick clamp vice, vice opening 215 mm
- Changeable wear plate on moving clamp
- Saw bed height ca. 900 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 220 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop



#### All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

		Capacity		
۷	Ø			kW
90°	150 mm	120 mm	200 x 120 mm	0.6 / 0.85
45° R	120 mm	90 mm	130 x 90 mm	0.6 / 0.85

Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	0.6 / 0.85 kW		
Cutting speed	2 speeds 40 / 80 m/min		
Vice opening	215 mm		
Coolant system	Standard		
Mitre cutting R	0 – 45°		
Saw blade dimensions	2,060 x 20 x 0.9 mm		
Weight ca.	220 kg		
Article number	667100023		

#### MPS roller conveyors

**Options** 

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011

#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

### Wisent LZ 280S

#### Semi-automatic band saw machine

- Sturdy base with cooling lubrication unit
- 3 Phase motor, 400 Volt, 0.75-1.1 kW
- 2 cutting speeds 32 / 66 m/min.
- Mitre cutting 0 60° right
- Continuously adjustable saw feed
- Manual saw bow lifting
- Mechanical blade tensioning
- Bi-metal saw blade 2,450 x 27 x 0.9 mm
- Tungsten carbide ball bearing saw guide
- Rectangular saw table
- Quick clamp vice, vice opening 250 mm
- Changeable wear plate on moving clamp
- Saw bed height ca. 925 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 280 kg



- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop



#### All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity				
۷	Ø			kW
90°	220 mm	215 mm	250 x 155 mm	0.75 / 1.1
45° R	160 mm	150 mm	160 x 110 mm	0.75 / 1.1
60° R	100 mm	85 mm	80 x 95 mm	0.75 / 1.1

Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	0.75 / 1.1 kW		
Cutting speed	2 speeds 32 / 66 m/min		
Vice opening	250 mm		
Coolant system	Standard		
Mitre cutting R	0 – 60°		
Saw blade dimensions	2,450 x 27 x 0.9 mm		
Weight ca.	280 kg		
Article number	667100022		

#### Options



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

Suitable for mounting on MDS reller.

### Wisent LZ 300S

#### Semi-automatic band saw machine

- Sturdy steel machine base out of one piece
- 3 Phase motor, 400 Volt, 1.1-1.5 kW
- 2 cutting speeds 35 / 70 m/min.
- Quick Approach system
- · Sawing start mounted in operating lever
- Mitre cutting 0 60° right and 0 45° left
- Continuously adjustable saw feed
- Manual saw bow lifting
- Adjustable and readable hydraulic blade tension control
- Bi-metal saw blade 2,750 x 27 x 0.9 mm
- Tungsten carbide ball bearing saw guide
- Saw blade cleaner
- Sturdy rectangular saw table with changeable parts
- Fast moveable quick clamp vice, vice opening 310 mm
- Changeable wear plates on clamping jaws
- Saw bed height ca. 950 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 390 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop



All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity				
_	Ø			kW
90°	255 mm	210 mm	310 x 210 mm	1.1 / 1.5
45° L	170 mm	170 mm	200 x 170 mm	1.1 / 1.5
45° R	220 mm	210 mm	220 x 200 mm	1.1 / 1.5
60° R	135 mm	135 mm	135 x 135 mm	1.1 / 1.5

Technical specifications				
Voltage	3 Phase / 400 Volt			
Motor power	1.1 / 1.5k W			
Cutting speed	2 speeds 35 / 70 m/min			
Vice opening	310 mm			
Coolant system Standard				
Mitre cutting L+R	45° – 0° – 60°			
Saw blade dimensions	2,750 x 27 x 0.9 mm			
Weight ca. 390 kg				
Article number	667100300			

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

**Wisent LZ 300RHA** 

Semi-automatic hydraulic band saw machine

- Sturdy steel machine base out of one piece
- Fully hydraulically driven
- 3 Phase motor, 400 Volt, 1.1-1.5 kW
- 2 cutting speeds 35 / 70 m/min.
- Quick Approach system
- Sawing start mounted in operating lever
- Mitre cutting 0 60° right and 0 45° left
- Continuously adjustable hydraulic saw feed
- Automatic saw bow lifting
- Adjustable and readable hydraulic blade tension control
- Bi-metal saw blade 2,750 x 27 x 0.9 mm
- Tungsten carbide ball bearing saw guide
- Saw blade cleaner
- Flat rotating round saw table
- Fast moveable quick clamp vice, vice opening 310 mm
- Changeable wear plates on clamping jaws
- Saw bed height ca. 1.050 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 510 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop

achine

All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity							
∠ Ø □ <b>□ kw</b>							
90°	255 mm	255 mm	310 x 160 mm	1.1 / 1.5			
45° L	185 mm	180 mm	170 x 230 mm	1.1 / 1.5			
45° R	180 mm	170 mm	140 x 220 mm	1.1 / 1.5			
60° R	115 mm	115 mm	115 x 160 mm	1.1 / 1.5			

Technical specifications					
Voltage 3 Phase / 400 Volt					
Motor power	1.1 / 1.5 kW				
Cutting speed 2 speeds 35 / 70 m/min					
Vice opening 310 mm					
Coolant system	Standard				
Mitre cutting L+R 45° – 0° – 60°					
Saw blade dimensions	2,750 x 27 x 0.9 mm				
Weight ca.	510 kg				
Article number	667100312				

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



Available from 2 meters.

Wisent LZ 350HA

Semi-automatic hydraulic band saw machine

- Sturdy steel machine base out of one piece
- Fully hydraulically driven
- 3 Phase motor, 400 Volt, 1.5-1.9 kW
- 2 cutting speeds 35 / 70 m/min.
- Quick Approach system
- Sawing start mounted in operating lever
- Mitre cutting 0 60° right and 0 45° left
- Continuously adjustable hydraulic saw feed
- Automatic saw bow lifting
- Adjustable and readable hydraulic blade tension control
- Bi-metal saw blade 2,925 x 27 x 0.9 mm
- Tungsten carbide ball bearing saw guide
- Saw blade cleaner
- Sturdy rectangular saw table with changeable parts
- Fast moveable quick clamp vice, vice opening 360 mm
- Changeable wear plates on clamping jaws
- Saw bed height ca. 990 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 675 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop

All Wisent sawing machines can be fitted with
MPS roller conveyors and MPS measuring systems

Capacity							
∠ Ø □ □ kw							
90°	275 mm	270 mm	330 x 230 mm	1.5 / 1.9			
45° L	220 mm	180 mm	220 x 140 mm	1.5 / 1.9			
45° R	230 mm	220 mm	220 x 210 mm	1.5 / 1.9			
60° R	145 mm	140 mm	140 x 180 mm	1.5 / 1.9			

Technical specifications					
Voltage 3 Phase / 400 Volt					
Motor power	1.5/1.9 kW				
Cutting speed 2 speeds 35 / 70 m/min					
Vice opening	360 mm				
Coolant system Standard					
Mitre cutting L+R	45° – 0° – 60°				
Saw blade dimensions	2,925 x 27 x 0.9 mm				
Weight ca. 675 kg					
Article number	667100327				

#### **Options**

# M

#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

### Wisent LZ 460HA

#### Semi-automatic hydraulic band saw machine

- Sturdy steel machine base out of one piece
- Fully hydraulically driven
- 3 Phase motor, 400 Volt, 1.5-2.2 kW
- 2 cutting speeds 40 / 80 m/min.
- Quick Approach system
- Sawing start on control panel
- Mitre cutting 0 60° right and 0 45° left
- Continuously adjustable hydraulic saw feed
- Automatic saw bow lifting
- Adjustable and readable hydraulic blade tension control
- Bi-metal saw blade 3,960 x 27 x 0.9 mm
- Tungsten carbide ball bearing saw guide
- Powered chip brush
- Sturdy rectangular saw table with changeable part
- Fast moveable quick clamp vice, vice opening 460 mm
- Changeable wear plates on clamping jaws
- Saw bed height ca. 860 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 830 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Base cabinet
- Coolant system
- Material stop



All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity							
∠ Ø □ <b>□ kw</b>							
90°	330 mm	330 mm	460 x 250 mm	1.5 / 2.2			
45° L	305 mm	280 mm	305 x 250 mm	1.5 / 2.2			
45° R	305 mm	280 mm	305 x 250 mm	1.5 / 2.2			
60° R	205 mm	180 mm	205 x 250 mm	1.5 / 2.2			

Technical specifications				
Voltage	3 Phase / 400 Volt			
Motor power	1.5 / 2.2 kW			
Cutting speed	2 speeds 40 / 80 m/min			
Vice opening	460 mm			
Coolant system Standard				
Mitre cutting L+R	45 – 0 – 60°			
Saw blade dimensions	3,960 x 27 x 0.9 mm			
Weight ca. 830 kg				
Article number	667100026			

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

### Wisent LZ 530HA

Semi-automatic hydraulic band saw machine

- Sturdy steel machine base out of one piece
- Fully hydraulically driven
- 3 Phase motor, 400 Volt, 2.2 kW
- Variable speed (inverter) 20 ~ 80 m/min.
- Quick Approach system
- Sawing start mounted in operating lever
- Mitre cutting 0 60° right and 0 45° left
- Continuously adjustable hydraulic saw feed
- Automatic saw bow lifting
- Adjustable and readable hydraulic blade tension control
- Bi-metal saw blade 3,770 x 34 x 1.1 mm
- Tungsten carbide ball bearing saw guide
- Saw blade cleaner
- Sturdy rectangular saw table with changeable parts
- Fast moveable quick clamp vice, vice opening 530 mm
- Changeable wear plates on clamping jaws
- Saw bed height ca. 960 mm
- Integrated coolant system, large capacity coolant pump
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 700 kg

#### Machine comes complete with:

- Bi-metal M42 saw blade
- Solid base cabinet
- Coolant system
- Material stop



All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems

Capacity								
۷	∠ Ø □ □							
90°	355 mm	300 mm	490 x 300 mm	2.2				
45° L	290 mm	250 mm	250 x 250 mm	2.2				
45° R	350 mm	290 mm	340 x 290 mm	2.2				
60° R	230 mm	180 mm	220 x 180 mm	2.2				

Technical specifications					
Voltage 3 Phase / 400 Volt					
Motor power	2.2 kW				
Cutting speed	Variable 20 ~ 80 m/min				
Vice opening 530 mm					
Coolant system	Standard				
Mitre cutting L+R 45° – 0° – 60°					
Saw blade dimensions	3,770 x 34 x 1.1 mm				
Weight ca.	700 kg				
Article number	667100334				

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems.

Available from 2 meters.

### Wisent VS 500

#### Vertical band saw machine

- Vertical band sawing machine
- For cutting of plate, bended and set material in steel, stainless steel, aluminum, wood and plastics
- 3 Phase motor, 400 Volt, 1.5kW
- Protection covers with micro switches
- Variable adjustable speed with digital reading 0 ~ 230 m/min
- Tiltable work table L 15° 0° 30° R
- Dimensions work table 660 x 700 mm
- Longitudinal and mitre guide
- Cleaning brush
- Dimension saw blade 3,960 x 13 x 0.65 mm
- Mechanical saw blade tension
- Welding unit with cutting and grinding device
- Integrated coolant system
- Work lamp 24 Volt
- Working height 980 mm
- Weight ca. 470 kg



Capacity			
Cutting height max.	310 mm		
Cutting width max.	500 mm		

Technical specifications					
Voltage	3 Phase / 400 Volt				
Motor power	0.75 / 1.1 kW				
Cutting speed	Variable 75 ~ 1500 m/min				
Vice opening	-				
Coolant system	Standard				
Tiltable work table	15 – 0 – 30°				
Saw blade dimensions	3,960 x 13 x 0.65 mm				
Weight ca.	470 kg				
Article number	667100030				

### **Wisent LZ 350HA Setup**

#### Including MPS roller conveyors and measuring system

#### Set existing of:





#### MPS roller conveyors 2000 series, closed model

- Available from 2 meters
- Equipped with plastic, steel or steel galvanized rollers
- Roll width 350 mm, roll pitch 250 mm
- Color RAL7001 or RAL7011



#### MPS roller 5090 series, closed model

- Available from 2 meters
- Equipped with steel rollers
- Roll width 500 mm, roll pitch 500 mm
- Color RAL7021



#### MPS70 and MPS75 series manual measuring systems

- Available from 2 meters
- Foldable stop and spring-buffered
- Rear guide in Trespa or plain steel
- Can be mounted left or right of the machine



#### MPS Powerstop series of automatic measuring systems

- Available from 2 meters
- Folding stop and spring buffered
- Rear guide in Trespa or plain steel
- Can be mounted both left and right of the machine

### **Wisent MSD121**

## Lubrication system for circular saws, band saws, column drills and other machining machines

The lubrication system ensures the correct dosage of lubricating oil on the saw blade, drill or other type of tool. Minimal use of lubricating oil makes the system environmentally friendly and ensures "dry" machining. The lubrication system is economical in use, especially when sawing or drilling pipes and profiles.

Most used is the type MSD121. open model, equipped with 2 dosing pumps and a 1 liter reservoir.

#### Complete with:

- 2 pieces double 3.5 meter air hoses (oil and air).
- Orion compressed air connection.
- Magnetic coil 24 Volt / DC (or your choice).
- Fork nozzle for band saw machine.

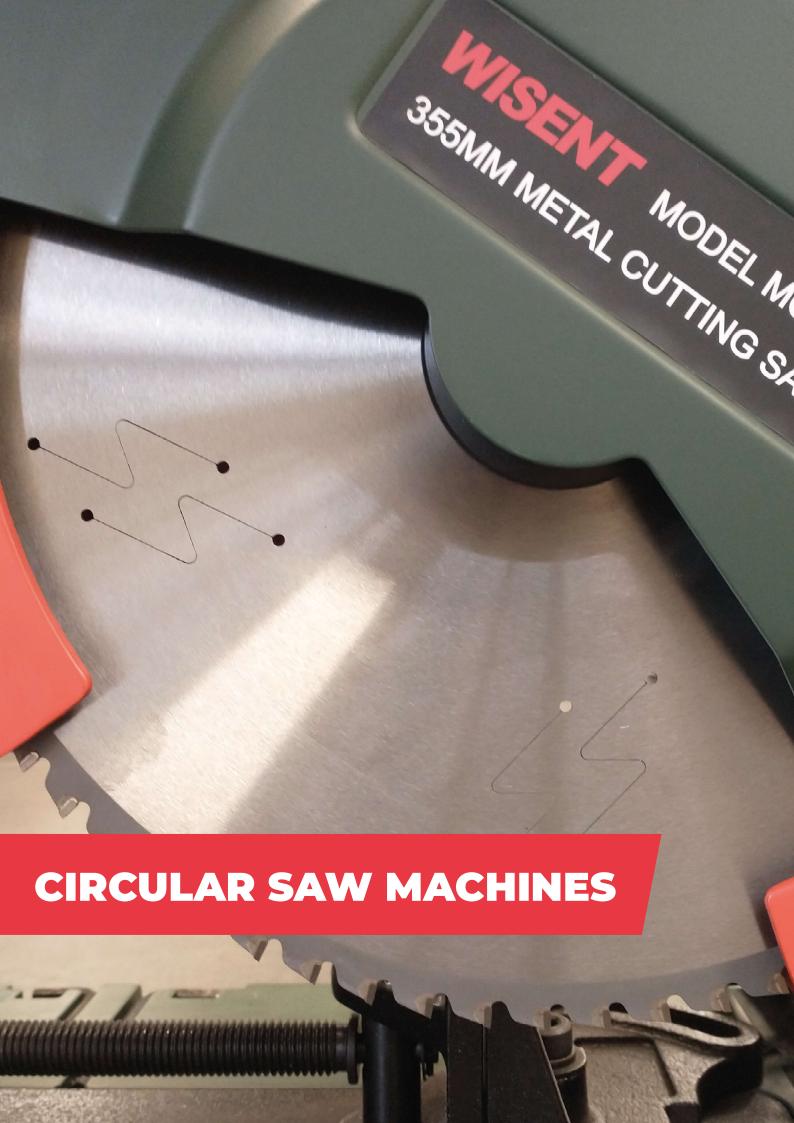
#### Options and accessories:

- MPS greasing oil, can 5 liter
- Machinemounting
- Closed model in a cabinet (MSD131)
- Special nozzles
- Ball shut off valves
- Metal coated air hose
- Selector switch microdosing system
- Coolant pump
- Level sensor



### Wisent band saw blades

Wisent band saw blades									
	Length mm					TPI			
The state of the s		2/3	3/4	4/6	5/8	6/10	8/12	10/14	14/18
The state of the s	1,330 × 13 × 0.65					•	•	•	•
	1,440 x 13 x 0.65					•	•	•	•
	1,735 x 13 x 0.65					•	•	•	•
	2,030 x 20 x 0.9					•	•	•	•
A MARIE TO THE STATE OF THE STA	2,060 x 20 x 0.9			•	•	•	•	•	
	2,450 x 27 x 0.9			•	•	•	•	•	
	2,750 × 27 × 0.9		•	•	•	•	•	•	
	2,925 x 27 x 0.9		•	•	•	•	•		
	3,960 x 27 x 0.9		•	•	•	•	•		
	3,770 × 34 × 1.1	•	•	•	•				



### Wisent MC355

Transportable universal circular saw machine

- Compact circular saw for job sites
- Suitable for cutting ferrous and non ferrous materials
- Dry cutting without coolant or oil
- 1 Phase motor, 230 Volt, 2.2 kW
- High speed range 1.300 RPM
- Mitre cutting 0 45° right
- Manual saw feed
- Including TCT saw blade 72T
- Diameter saw blade Ø355 mm, shaft hole 25.4 mm
- Quick vice, vice opening 130 mm
- Weight ca. 26 kg

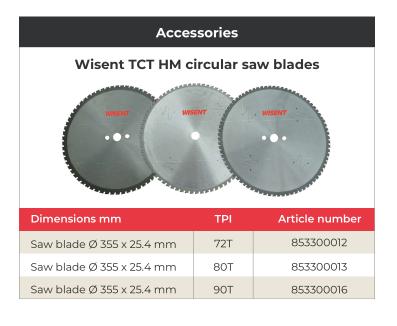
#### Machine comes complete with:

• TCT saw blade 72T



		Capacity		
۷	Ø			kW
90°	130 mm	120 mm	140 x 100 mm	2.2
45°	95 mm	80 mm	90 x 80 mm	2.2

Technical specifications			
Voltage 1 Phase / 230 Volt			
Motor power	2.2 kW		
Cutting speed	1.300 RPM		
Vice opening	130 mm		
Coolant system	No		
Mitre cutting L+R	0 – 45°		
Saw blade dimensions Ø	355 x 25.4 mm		
Weight ca.	26 kg		
Article number	253200001		



### Wisent CZM315L DV

#### Stationary hinged metal circular saw machine

- Base cabinet with integrated coolant system
- 3 Phase motor, 400 Volt, 0.8-1.3 kW
- 2 cutting speeds 18 / 36 rpm
- Hardened and grounded gears
- Oil bath lubrication
- Mitre cutting left + right 45° 0 45° and 90° transverse cuts
- Manual saw feed
- HSS circular saw blade Ø315 mm, shaft hole 32 mm
- Automatic opening safety cover
- Double centering vice
- Changeable wear plates on clamping jaws
- Saw bed height ca. 955 mm
- Integrated coolant system, large capacity coolant pump
- Central control panel with zero voltage safety switch and emergency stop
- Weight ca. 230 kg

#### Machine comes complete with:

- HSS circular saw blade Ø315 mm, shaft hole 32 mm
- Base cabinet
- Coolant system
- Double centering vice

Wisent saw blades CZM315L DV					
Dimensions mm TPI Article number					
Saw blade Ø 315 x 2.5 x 32 mm	120T	127100220			
Saw blade Ø 315 x 2.5 x 32 mm	160T	127100214			
Saw blade Ø 315 x 2.5 x 32 mm	180T	127100211			
Saw blade Ø 315 x 2.5 x 32 mm	200T	127100208			
Saw blade Ø 315 x 2.5 x 32 mm	220T	127100205			



Capacity				
	Ø			kW
90°	100 mm	100 mm	90 x 140 mm	0.8 / 1.3
45°	90 mm	90 mm	90 x 100 mm	0.8 / 1.3

Technical specifications			
Voltage 3 Phase / 400 Volt			
Motor power	0.8 / 1.3 kW		
Cutting speed	18 / 36 RPM		
Coolant system	Yes		
Mitre cutting L+R	45° - 0° - 45° -90°		
Saw blade dimensions Ø 315 x 2.5 x 32 mm			
Weight ca. 230 kg			
Article number 667100088			

#### **Options**



#### MPS roller conveyors

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems. Available from 2 meters. Suitable for mounting on MPS roller conveyors.

### Wisent CZM350L DV

#### Stationary hinged metal circular saw machine

- Base cabinet with integrated coolant system
- 3 Phase motor, 400 Volt, 1.1-2.2 kW
- 2 cutting speeds 18 / 36 rpm
- Hardened and grounded gears
- Oil bath lubrication
- Mitre cutting left + right 45° 0 45° and 90° transverse cuts
- Manual saw feed
- HSS circular saw blade Ø350 mm, shaft hole 32 mm
- Automatic opening safety cover
- Double centering vice
- Changeable wear plates on clamping jaws
- Saw bed height ca. 955 mm
- Integrated coolant system, large capacity coolant pump
- Central control panel with zero voltage safety switch and emergency stop
- Weight ca. 245 kg

#### Machine comes complete with:

- HSS circular saw blade Ø350 mm, shaft hole 32 mm
- Base cabinet
- Coolant system
- Double centering vice

Wisent saw blades CZM350L DV					
Dimensions mm TPI Article number					
Saw blade Ø 350 x 2.5 x 32 mm	120T	127100292			
Saw blade Ø 350 x 2.5 x 32 mm	160T	127100286			
Saw blade Ø 350 x 2.5 x 32 mm	180T	127100283			
Saw blade Ø 350 x 2.5 x 32 mm	200T	127100280			
Saw blade Ø 350 x 2.5 x 32 mm	220T	127100277			



Capacity				
۷	Ø			kW
90°	120 mm	110 mm	90 x 140 mm	1.1 / 2.2
45°	105 mm	90 mm	90 x 100 mm	1.1 / 2.2

Technical specifications			
Voltage 3 Phase / 380 Volt			
Motor power	1.1 / 2.2 kW		
Cutting speed	18 / 36 RPM		
Coolant system Yes			
Mitre cutting L+R	45° 0° -45° -90°		
Saw blade dimensions Ø 350 x 2.5 x 32 mm			
Weight ca. 245 kg			
Article number 667100094			

#### MPS ro



#### MPS roller conveyors

**Options** 

- 2000 series, closed model
- Width 350 mm, roller pitch 250 mm
- Height 900 mm ± 50 mm
- Color RAL7001 and RAL7011



#### MPS measuring systems

Manual or automatic movable length stop systems. Available from 2 meters. Suitable for mounting on MPS roller conveyors.

### Wisent VC315

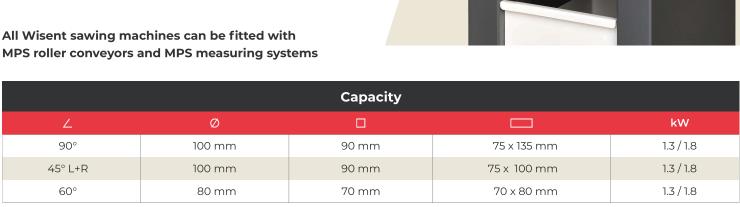
### Stationary vertical circular saw machine

- Sturdy one piece steel machine base with chip tray and cooling lubrication system
- 3 Phase motor, 400 Volt, 1.3-1.8 kW
- 2 cutting speeds 33 / 66 rpm
- Adjustable vertical dovetail guide on column
- Hardened and grounded gears
- Oil bath lubrication
- Mitre cutting left + right 45° 0 60°
- Hydro-pneumatic adjustable saw feed
- HSS circular saw blade Ø315 mm, shaft hole 32 mm
- Automatic opening safety cover
- Flat rotating round saw table
- Quick vice with anti-burr clamp
- Changeable wear plates on clamping jaws
- Saw bed height ca. 900 mm
- Integrated coolant system, large capacity coolant pump
- Central control panel with zero voltage safety switch and emergency stop
- Weight ca. 270 kg

#### Machine comes complete with:

- HSS circular saw blade Ø315 mm, shaft hole 32 mm
- Base cabinet
- Coolant system
- Anti-burr clamp

### All Wisent sawing machines can be fitted with



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.3/1.8 kW		
Cutting speed	2 speeds 33 / 66 m/min		
Vice opening	160 mm		
Coolant system	Standard		
Mitre cutting L+R	45 – 0 – 60°		
Saw blade dimensions Ø 315 x 2.5 x 32 mm			
Weight ca.	270 kg		
Article number 438103145			

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Wisent saw blades VC315				
Dimensions mm TPI Article number				
Saw blade Ø 315 x 2.5 x 32 mm	120T	127100220		
Saw blade Ø 315 x 2.5 x 32 mm	160T	127100214		
Saw blade Ø 315 x 2.5 x 32 mm	180T	127100211		
Saw blade Ø 315 x 2.5 x 32 mm	200T	127100208		
Saw blade Ø 315 x 2.5 x 32 mm	220T	127100205		
Saw blade Ø 315 x 2.5 x 32 mm	240T	127100202		

### Wisent VC315 HA

#### Stationary vertical circular saw machine

- Sturdy one piece steel machine base with chip tray and cooling lubrication system
- 3 Phase motor, 400 Volt, 1.3-1.8 kW
- 2 cutting speeds 33 / 66 rpm
- Adjustable vertical dovetail guide on column
- Hardened and grounded gears
- Oil bath lubrication
- Mitre cutting left + right 45° 0 60°
- Hydro-pneumatic adjustable saw feed
- HSS circularsaw blade Ø315 mm, shaft hole 32 mm
- Automatic opening safety cover
- Flat rotating round saw table
- Quick vice with anti-burr clamp
- Changeable wear plates on clamping jaws
- Saw bed height ca. 900 mm
- Integrated coolant system, large capacity coolant pump
- Central control panel with zero voltage safety switch and emergency stop
- Weight ca. 300 kg

#### Machine comes complete with:

- HSS circular saw blade Ø315 mm, shaft hole 32 mm
- Base cabinet
- Coolant system
- Anti-burr clamp

### All Wisent sawing machines can be fitted with MPS roller conveyors and MPS measuring systems



		Capacity		
۷	Ø			kW
90°	100 mm	90 mm	80 x 135 mm	1.3 / 1.8
45° L+R	100 mm	90 mm	80 x 100 mm	1.3 / 1.8
60°	80 mm	70 mm	70 x 70 mm	1.3 / 1.8

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	1.3 / 1.8 kW	
Cutting speed	2 speeds 33 / 66 m/min	
Vice opening	160 mm	
Coolant system	Standard	
Mitre cutting L+R	45 – 0 – 60°	
Saw blade dimensions Ø	315 x 2.5 x 32 mm	
Weight ca.	300 kg	
Article number	438103151	

Wisent saw blades VC315 HA				
Dimensions mm	TPI	Article number		
Saw blade Ø 315 x 2.5 x 32 mm	120T	127100220		
Saw blade Ø 315 x 2.5 x 32 mm	160T	127100214		
Saw blade Ø 315 x 2.5 x 32 mm	180T	127100211		
Saw blade Ø 315 x 2.5 x 32 mm	200T	127100208		
Saw blade Ø 315 x 2.5 x 32 mm	220T	127100205		
Saw blade Ø 315 x 2.5 x 32 mm	240T	127100202		

### Wisent AC350

#### Aluminium mitre circular saw machine

- Sturdy one piece steel base cabinet with door
- 3 Phase motor, 400 Volt, 1.5 kW with brake
- 1 Cutting speed 3.300 RPM
- Toothed belt saw blade drive motor
- Mitre cutting left + right 45° 0 45°
- Mitre freely adjustable, 9 fixed locking positions
- 45° -30° -22.5° -15° 0° -15° -22.5° -30° and 45°
- False mitre (tilt) freely adjustable 0° 45°L
- Manual saw feed
- HM (TCT) circular saw blade Ø350 mm, shaft hole 30 mm
- Automatic opening safety cover
- Flat rotating round saw table
- 2 adjustable horizontal pneumatic material clamps
- Changeable wear plates on clamping jaws
- Saw bed height ca. 885 mm
- Chip extraction nozzle at rear of sawing machine
- Venturi water-based spray lubrication
- Compressed air connection on machine
- Weight ca. 110 kg

#### Machine comes complete with:

- HM (TCT) circular saw blade Ø350 mm, shaft hole 30 mm
- Base cabinet
- Horizontal pneumatic material clamps

Wisent saw blades AC350			
Dimensions mm	TPI	Article number	
Saw blade Ø 350 x 3.2 x 30 mm	84T	647350084	
Saw blade Ø 350 x 3.2 x 30 mm	108T	647350108	



Capacity				
۷	Ø			kW
90°	100 mm	100 mm	195 x 100 mm	1.5
45° L+R	100 mm	100 mm	135 x 100 mm	1.5

Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.5 kW		
Cutting speed	3.300 RPM		
Vice opening	200 mm		
Coolant system	Standard		
Mitre cutting L+R	45° - 0 – 45°		
Saw blade dimensions Ø	350 mm		
Weight ca.	110 kg		
Article number	667100250		





#### Wisent extraction system

- Type VA1C
- 400 Volt, 2.2 kW

**Options** 

- Extraction volume 2.800 m<sup>3</sup>/h
- Complete with hose set



#### MPS extensions

2000 series closed roller conveyors and manually or automatically movable length stop systems.

Available from 2 meters. Suitable for mounting on MPS roller conveyors..

### **Wisent AC400PB**

#### Aluminium mitre circular saw machine

- Sturdy one piece steel machine base
- 3 Phase motor, 400 Volt, 1.3 kW with brake
- 1 Cutting speed 2.800 RPM
- Toothed belt saw blade drive motor
- Horizontal turntable with swivel range 75° 0° 75°
- Mitre freely adjustable, 3 fixed locking positions 45° 0° -45°
- Hydro-pneumatic adjustable saw feed
- Lubrication system type MSD115 mounted at rear of sawing machine
- Backstay adjustable about 70 mm backward for greater cutting capacity
- Two-hand control start sawing on frontside
- HM (TCT) circular saw blade Ø400 mm, shaft hole 30 mm
- Large hinged drill guard with safety switch
- Flat rotating round saw table
- 2 adjustable vertical pneumatic material clamps
- Adjustable rear guide with changeable wear plates on clamping jaws
- Saw bed height ca. 885 mm
- Chip extractor at rear of sawing machine
- Removable chip tray at rear of sawing machine
- Compressed air connection on machine including air nozzle
- Weight ca. 120 kg

#### Machine comes complete with:

- HM (TCT) circular saw blade Ø400 mm, shaft hole 30 mm
- Base cabinet
- vertical pneumatic material clamps

Wisent saw blades AC400PB			
Dimensions mm	TPI	Article number	
Saw blade Ø 400 x 4.0 x 30 mm	108T	647400108	
Saw blade Ø 400 x 4.0 x 30 mm	120T	647400120	



		Capacity		
	Ø			kW
90°	110 mm	100 mm	140 x 60 mm	1.3
45° L+R	100 mm	100 mm	100 x 60 mm	1.3

Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.3 kW		
Cutting speed	2.800 RPM		
Vice opening	None		
Microdosing system	Standard		
Mitre cutting L+R	75 – 0 – 75°		
Afm. saw blade Ø mm.	400 mm		
Weight ca.	120 kg		
Article number	667100255		

#### Wisent extraction system

- Type VA1C
- 400 Volt, 2.2 kW

**Options** 

- Extraction volume 2.800 m<sup>3</sup>/h
- Complete with hose set

#### MPS extensions

2000 series closed roller conveyors and manually or automatically movable length stop systems.

Available from 2 meters. Suitable for mounting on MPS roller conveyors..

### **Wisent JIH16 CE**

#### Aluminium mitre circular saw machine

- Sturdy one piece steel machine base
- 3 Phase motor, 400 Volt, 2.25 kW
- 1 Cutting speed 3.600 RPM
- Toothed belt saw blade drive motor
- Grinded on bearings rotating horizontal saw table
- Mitre freely adjustable 45° 0° -45°
- Hydro-pneumatic adjustable saw feed
- Two-hand control start sawing on frontside
- HM (TCT) circular saw blade Ø400 mm, shaft hole 30 mm
- Large hinged drill guard with safety switch
- 2 adjustable horizontal pneumatic material clamps
- Vertical clamping by adjustable cap clamp
- Adjustable rear guide with changeable wear plates on clamping jaws
- Backstay adjustable about 60 mm backward for greater cutting capacity
- Saw bed height ca. 850 mm
- Chip extractor at rear of sawing machine
- Lubrication system mounted at front of sawing machine
- Compressed air connection on machine including air nozzle
- Weight ca. 400 kg

#### Machine comes complete with:

- HM (TCT) circular saw blade Ø400 mm, shaft hole 30 mm
- Base cabinet
- Horizontal pneumatic material clamps

Wisent saw blades JIH16			
Dimensions mm	TPI	Article number	
Saw blade Ø 405 x 3.2 x 30 mm	120T	3752000016	



		Capacity		
۷	Ø			kW
90°	110 mm	100 mm	200 x 50 mm	2.25
45° L+R	110 mm	90 mm	150 x 50 mm	2.25

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	2.25 kW	
Cutting speed	3.600 RPM	
Vice opening	None	
Coolant system	Standard	
Mitre cutting L+R	45 – 0 – 45°	
Saw blade dimensions Ø	400 mm	
Weight ca.	400 kg	
Article number	375100016	

#### Wisent extraction system

- Type VA1C
- 400 Volt, 2.2 kW

**Options** 

- Extraction volume 2.800 m<sup>3</sup>/h
- Complete with hose set

#### MPS extensions

2000 series closed roller conveyors and manually or automatically movable length stop systems.

Available from 2 meters. Suitable for mounting on MPS roller conveyors..



### Wisent magnetic drilling machines

### Manual portable magnetic drilling machines

Wisent core drills (also called magnetic or cutter drills) are designed to drill large holes in steel with a relatively small drilling machine. What used to require a column drill, there is now a Wisent core drill. Due to its portability, the machine can be taken to the material to be drilled rather then bringing the heavy material to a fixed column drilling machine.



#### Wisent magnetic drilling machines Type Voltage Electric Drill Magnet holding Speed Coolant Machine **Article** motor Watt **RPM** Weight number Capacity power (2 pcs) system **SMD 30** 1 Phase / 230 Volt 1050 Watt Ø 30 mm 750 kgf 750 Standard 11 kg 602000030 **SMD 35** 1 Phase / 230 Volt 1050 Watt Ø 35 mm 750 kgf 550 / 750 Standard 14 kg 602000035

#### **Specifications**

- 1 Phase motor 230 Volt 1.050 Watt
- Hardened steel gears in a compact grease filled magnesium aluminium gear housing
- Compact, lightweight, strong and the finely balance
- · Electrical wiring mounted inside
- Shaft Weldon 19mm
- Equipped with integrated coolant system
- Cooling/lubrication from the inside (long life core drills)
- Feed handle can be mounted on both sides of the machine
- Adjustable dovetail guide
- Extra height adjustable for drilling with spiral drills
- Supplied complete in plastic carrying case

### **Wisent cutters**

#### Tungsten Carbide quality cutters with Micro Grade cutting surface



Cutters equipped with Weldon 19mm and "One-touch" insert, fit into the most common machines. Suitable for drilling in standard steel, alloy steel and difficult to cut materials.





#### **Features**

- High quality
- Long tool life
- Sharpenable
- Good chip removal
- Smooth finish
- Specially designed cutting surface
- Attractively priced
- Perfect result

Wisent Cutters			
Туре	Length	Ø mm	
HSS 330L	30 mm	12 - 70	
HSS 55L	55 mm	12 - 70	
HM 35L	35 mm	12 - 52	
HM 50L	50 mm	12 - 150	
HM 75L	75 mm	16 - 70	

Wisent Cutters						
	HSS30L	HSS55L	HM35L	HM50L	HM75L	
Drill depth	30 mm	55 mm	35 mm	50 mm	75 mm	

Diameter	HSS30L	HSS55L	HM35L	HM50L	HM75L
12 mm	602130120	602155120	602235120	602250120	
13 mm	602130130	602155130	602235130	602250130	
14 mm	602130140	602155140	602235140	602250140	
15 mm	602130150	602155150	602235150	602250150	
16 mm	602130160	602155160	602235160	602250160	602275160
17 mm	602130170	602155170	602235170	602250170	602275170
18 mm	602130180	602155180	602235180	602250180	602275180
19 mm	602130190	602155190	602235190	602250190	602275190
20 mm	602130200	602155200	602235200	602250200	602275200
21 mm	602130210	602155210	602235210	602250210	602275210
22 mm	602130220	602155220	602235220	602250220	602275220
23 mm	602130230	602155230	602235230	602250230	602275230
24 mm	602130240	602155240	602235240	602250240	602275240
25 mm	602130250	602155250	602235250	602250250	602275250
26 mm	602130260	602155260	602235260	602250260	602275260
27 mm	602130270	602155270	602235270	602250270	602275270
28 mm	602130280	602155280	602235280	602250280	602275280
29 mm	602130290	602155290	602235290	602250290	602275290
30 mm	602130300	602155300	602235300	602250300	602275300
31 mm	602130310	602155310	602235310	602250310	602275310

Wisent Cutters						
Diameter	HSS30L	HSS55L	HM35L	HM50L	HM75L	
32 mm	602130320	602155320	602235320	602250320	602275320	
33 mm	602130330	602155330	602235330	602250330	602275330	
34 mm	602130340	602155340	602235340	602250340	602275340	
35 mm	602130350	602155350	602235350	602250350	602275350	
36 mm	602130360	602155360	602235360	602250360	602275360	
37 mm	602130370	602155370	602235370	602250370	602275370	
38 mm	602130380	602155380	602235380	602250380	602275380	
39 mm	602130390	602155390	602235390	602250390	602275390	
40 mm	602130400	602155400	602235400	602250400	602275400	
41 mm	602130410	602155410	602235410	602250410	602275410	
42 mm	602130420	602155420	602235420	602250420	602275420	
43 mm	602130430	602155430	602235430	602250430	602275430	
44 mm	602130440	602155440	602235440	602250440	602275440	
45 mm	602130450	602155450	602234450	602250450	602275450	
46 mm	602130460	602155460	602234460	602250460	602275460	
47 mm	602130470	602155470	602234470	602250470	602275470	
48 mm	602130480	602155480	602234480	602250480	602275480	
49 mm	602130490	602155490	602234490	602250490	602275490	
50 mm	602130500	602155500	602234500	602250500	602275500	
51 mm	602130510	602155510	602235510	602250510	602275510	
52 mm	602130520	602155520	602235520	602250520	602275520	
53 mm	602130530	602155530		602250530	602275530	
54 mm	602130540	602155540		602250540	602275540	
55 mm	602130550	602155550		602250550	602275550	
56 mm	602130560	602155560		602250560	602275560	
57 mm	602130570	602155570		602250570	602275570	
58 mm	602130580	602155580		602250580	602275580	
59 mm	602130590	602155590		602250590	602275590	
60 mm	602130600	602155600		602250600	602275600	
61 mm	602130610	602155610		602250610	602275610	
62 mm	602130620	602155620		602250620	602275620	
63 mm	602130630	602155630		602250630	602275630	
64 mm	602130640	602155640		602250640	602275640	
65 mm	602130650	602155650		602250650	602275650	
66 mm	602130660	602155660		602250660	602275660	
67 mm	602130670	602155670		602250670	602275670	
68 mm	602130680	602155680		602250680	602275680	
69 mm	602130690	602155690		602250690	602275690	
70 mm	602130700	602155700		602250700	602275700	

Wisent cutters HM50L larger diameters						
Diameter	HM50L	Diameter	HM50L	Diameter	HM50L	
71 mm	602250710	98 mm	602250980	125 mm	602251250	
72 mm	602250720	99 mm	602250990	126 mm	602251260	
73 mm	602250730	100 mm	602251000	127 mm	602251270	
74 mm	602250740	101 mm	602251010	128 mm	602251280	
75 mm	602250750	102 mm	602251020	129 mm	602251290	
76 mm	602250760	103 mm	602251030	130 mm	602251300	
77 mm	602250770	104 mm	602251040	131 mm	602251310	
78 mm	602250780	105 mm	602251050	132 mm	602251320	
79 mm	602250790	106 mm	602251060	133 mm	602251330	
80 mm	602250800	107 mm	602251070	134 mm	602251340	
81 mm	602250810	108 mm	602251080	135 mm	602251350	
82 mm	602250820	109 mm	602251090	136 mm	602251360	
83 mm	602250830	110 mm	602251100	137 mm	602251370	
84 mm	602250840	111 mm	602251110	138 mm	602251380	
85 mm	602250850	112 mm	602251120	139 mm	602251390	
86 mm	602250860	113 mm	602251130	140 mm	602251400	
87 mm	602250870	114 mm	602251140	141 mm	602251410	
88 mm	602250880	115 mm	602251150	142 mm	602251420	
89 mm	602250890	116 mm	602251160	143 mm	602251430	
90 mm	602250900	117 mm	602251170	144 mm	602251440	
91 mm	602250910	118 mm	602251180	145 mm	602251450	
92 mm	602250920	119 mm	602251190	146 mm	602251460	
93 mm	602250930	120 mm	602251200	147 mm	602251470	
94 mm	602250940	121 mm	602251210	148 mm	602251480	
95 mm	602250950	122 mm	602251220	149 mm	602251490	
96 mm	602250960	123 mm	602251230	150 mm	602251500	
97 mm	602250970	124 mm	602251240			



### Wisent tabletop drill / tapping machines

Versatile line of professional v-belt, tooth belt and gear driven tabletop drills. Indispensable in e.g. the machine shop, construction workshop, technical service or the classroom. For drilling different diameters in various types of steels, ferrous and nonferrous. Choice of the standard tabletop drilling machines, for general drilling work, or the Wisent machine equipped with variable speed and tapping function. Wisent stands for quality. The machines are very reliable and solid and low in maintenance. All Wisent machines meet the latest CE guidelines with emergency stop on the front of the drill and the correct drill spindle shielding and pulleycover security. Safety comes first.

#### V-belt drive

The Wisent D1612 and D2312 are equipped with v-belt drive. To set the desired speed, the v-belt must be placed in a different position on the pulley. The motor plate is unlocked through the left screw button and moved forward with the right lever. This creates space to place the v-belt at a different position on the pulley. Tighten the right lever and lock the left screw knob again and the correct speed is set.

#### **Tooth belt drive**

The Wisent D23VT and D23VTC are equipped with a variable speed and tooth belt drive with two pulley positions. One position for high speed of smaller drill diameters and one position for low speed of larger drill diameters. The desired speed is easily set by turning the speed controller on the front of the control panel. To drill larger diameters, the toothed belt can be moved to the second position on the pulley. The motor plate is unlocked through the left screw knob and right lever pushed forward. This creates space to move the toothed belt to the other position on the pulley. Tighten right lever and lock left screw knob again and the correct speed range is set. Wisent D23VT and D23VTC are also equipped with an automatic tapping function.







Wisent D2312



Wisent D23VT



Wisent D23VTC

Wisent Tabletop drill / tapping machines						
Туре	D1612	D2312	D23VT	D23VTC		
Voltage	3 Phase / 400 Volt					
Motor power	0.375 kW	0.75 kW	0.75 kW	0.75 kW		
Drive type	V-belt	V-belt	Tooth belt	Tooth belt		
Drill capacity	Ø 16 mm	Ø 23 mm	Ø 23 mm	Ø 23 mm		
Tap capacity	-	-	M10	M10		
Spindle cone MT	MT2	MT2	MT2	MT2		
Dist. spindle - column	180 mm	180 mm	180 mm	180 mm		
Column	Ø 80 mm	Ø 80 mm	Ø 80 mm	Ø 80 mm		
Number of speeds	12	12	2 - Variable	2 - Variable		
RPM min./max.	300 – 2.360	300 – 2.360	150 – 3.000	150 – 3.000		
Weight ca.	74 kg	78 kg	98 kg	160 kg		
Article number	253500004	253500010	253500011	253500111		

# Wisent D1612

### V-belt driven tabletop drill

- Drill capacity Ø16 mm
- Spindle cone MT2
- 3 Phase motor, 400 Volt, 375 Watt
- 10 drilling speeds 300 2.360 RPM
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 80 mm
- Distance spindle column 180 mm
- Distance spindle table 0 ~ 510 mm
- Distance spindle base 660 mm
- LED machine light
- Extra strong column Ø80 mm
- Flattened, square, tilting and rotating drill table
- Dimensions drilling table 280 x 280 mm
- T-slot 12 mm
- Dimensions base 505 x 305 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 74 kg



Article number: 253500001

Accessories		
	Wisent key chucks	
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm	
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.	
	MC 2 - B16	
WEST.	Wisent machine clamps Machine clamps for clamping the material. Various versions available.	
	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.	

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	0.375 kW	
Drill capacity	Ø 16 mm	
Tap capacity	-	
Spindle cone MT	MT2	
Distance spindle-column	180 mm	
Column	Ø 80 mm	
Number of speeds	12	
RPM min./max.	300 – 2.360	
Weight ca.	74 kg	
Article number	253500004	

# Wisent D2312

### V-belt driven tabletop drill

- Drill capacity Ø23 mm
- Spindle cone MT2
- 3 Phase motor, 400 Volt, 750 Watt
- 10 drilling speeds 300 2.360 RPM
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 80 mm
- Distance spindle column 180 mm
- Distance spindle table 0 ~ 510 mm
- Distance spindle base 660 mm
- LED machine light
- Extra strong column Ø80 mm
- Flattened, square, tilting and rotating drill table
- Dimensions drilling table 280 x 280 mm
- T-slot 12 mm
- Dimensions base 505 x 305 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 78 kg



Also available in 230 volt Article number: 253500007

Accessories		
	Wisent key chucks	
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm	
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.	
	MC 2 - B16	
	Wisent machine clamps  Machine clamps for clamping the material.  Various versions available.	
4	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security	

function with micro switch.

180° rotatable, and adjustable in height.

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	0.75 kW	
Drill capacity	Ø 23 mm	
Tap capacity	-	
Spindle cone MT	MT2	
Distance spindle-column	180 mm	
Column	Ø 80 mm	
Number of speeds	12	
RPM min./max.	300 – 2.360	
Weight ca.	78 kg	
Article number	253500010	

## Wisent D23VT

### Tooth belt driven tabletop drill press

- Drill capacity Ø23 mm
- Tap capacity M12
- Spindle cone MT2
- 3 Phase motor, 400 Volt, 750 Watt
- Variable speed, 2 sp. 150 ~ 3.000 RPM
- Manual drill feed
- RPM digitally readable
- Adjustable drill depth stop
- Drill depth 90 mm
- Distance spindle column 180 mm
- Distance spindle table 0 ~ 510 mm
- Distance spindle base 660 mm
- LED machine light
- Extra strong column Ø80 mm
- Flattened, square, tilting and rotating drill table
- Dimensions drilling table 280 x 280 mm
- T-slot 12 mm
- Dimensions base 505 x 305 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 120 kg

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Also available in 230 volt

Article number: 253500012

Accessories		
	Wisent key chucks	
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm	
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.	
	MC 2 - B16	
WE T	Wisent machine clamps Machine clamps for clamping the material. Various versions available.	
	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.	

Technical specifications		
Voltage 3 Phase / 400 Volt		
Motor power	0.75 kW	
Drill capacity	Ø 23 mm	
Tap capacity	M10	
Spindle cone MT	MT2	
Distance spindle-column	180 mm	
Column	Ø 80 mm	
Number of speeds	2 - Variable	
RPM min./max.	150 – 3.000	
Weight ca.	98 kg	
Article number	253500011	

# **Wisent D23VTC**

### Tooth belt driven tabletop drill press

- Includes base cabinet with tool drawer
- Height adjustable drill head
- Drill capacity Ø23 mm
- Tap capacity M12
- Spindle cone MT2
- 3 Phase motor, 400 Volt, 750 Watt
- Variable speed, 2 sp. 150 ~ 3.000 RPM
- Manual drill feed
- RPM digitally readable
- Adjustable drill depth stop
- Drill depth 90 mm
- Distance spindle column 180 mm
- Distance spindle table 200 ~ 770 mm
- LED machine light
- Extra strong column Ø80 mm
- Dimensions drilling table 300 x 320 mm
- 3st. T-slot 12 mm
- Dimensions base cabinet 480 x 390 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 120 kg

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Also available in 23 Article number: 25			

Accessories		
	Wisent key chucks	
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm	
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.	
	MC 2 - B16	
	Wisent machine clamps Machine clamps for clamping the material. Various versions available.	
,	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.	

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	0.75 kW	
Drill capacity	Ø 23 mm	
Tap capacity	M12	
Spindle cone MT	MT2	
Distance spindle-column	180 mm	
Column	Ø 80 mm	
Number of speeds	2 - Variable	
RPM min./max.	150 – 3.000	
Weight ca.	160 kg	
Article number	253500111	

# Wisent DG25

### Gear driven tabletop drill

- Drill capacity Ø25 mm
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 0.7/0.9 kW
- 8 drilling speeds 105 / 210 / 350 / 445 / 700 / 890 / 1.490 / 2.900 RPM
- Drill head of machine 360° rotatable and adjustable in height
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 125 mm
- Distance spindle column 255 mm
- Distance spindle base 160 ~ 520 mm
- Extra strong column Ø110 mm
- Flattened rectangular drilling table/base
- Dimensions drilling table/base 340 x 560 mm
- T-slot 14 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Height 1.080 mm
- Weight ca. 145 kg



Accessories		
	Wisent key chucks  KDC 1613 - B16 / 1 - 13 mm  KDC 1616 - B16 / 3 - 16 mm	
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.  MC 3 - B16	
WEST.	Wisent machine clamps Machine clamps for clamping the material. Various versions available.	
	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.	

Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	0.7 / 0.9 kW	
Drill capacity	Ø 25 mm	
Tap capacity	-	
Spindle cone MT	МТ3	
Distance spindle-column	255 mm	
Column	Ø 110 mm	
Number of speeds	8	
RPM min./max.	105 – 2.900	
Weight ca.	145 kg	
Article number	667100034	

## Wisent Column drill / tapping machines

Versatile line of professional v-belt, tooth belt and gear driven tabletop drills. Indispensable in e.g. the machine shop, construction workshop, technical service or the classroom. For drilling different diameters in various types of steels, ferrous and nonferrous. Choice of the standard tabletop drilling machines, for general drilling work, or the Wisent machine equipped with variable speed and tapping function. Wisent stands for quality. The machines are very reliable and solid and low in maintenance. All Wisent machines meet the latest CE guidelines with emergency stop on the front of the drill and the correct drill spindle shielding and pulleycover security. Safety comes first.

#### V-belt drive

The Wisent DC2509 and D3218P are equipped with v-belt drive. To set the desired speed, the v-belt must be placed in a different position on the pulley. The motor plate is unlocked through the left screw button and moved forward with the right lever. This creates space to place the v-belt at a different position on the pulley. Tighten the right lever and lock the left screw knob again and the correct speed is set.

#### **Tooth belt drive**

The Wisent DC32VP, DT32VA and DT40VA are equipped with a variable speed and tooth belt drive with two pulley positions. One position for high speed of smaller drill diameters and one position for low speed of larger drill diameters. The desired speed is easily set by turning the speed controller on the front of the control panel. To drill larger diameters, the toothed belt can be moved to the second position on the pulley. The motor plate is unlocked through the left screw knob and right lever pushed forward. This creates space to move the toothed belt to the other position on the pulley. Tighten right lever and lock left screw knob again and the correct speed range is set. Wisent DT32VA and DT40VA are also equipped with an automatic tapping function.



Wisent DC2509



Wisent DC3218P



Wisent DC32VP



Wisent DT32VA



Wisent DT40VA

V-belt driven		Tooth belt driven			
Туре	DC2509	DC3218P	DC32VP	DT32VA	DT40VA
Voltage	3 Phase / 400 Volt				
Motor power	0.75 kW	1.125 kW	1.125 kW	1.5 kW	2.2 kW
Drive type	V-belt	V-belt	Tooth belt	Tooth belt	Tooth belt
Drill capacity	Ø 25 mm	Ø 32 mm	Ø 32 mm	Ø 32 mm	Ø 40 mm
Tap capacity	-	-	-	M16	M20
Spindle cone MT	МТ3	МТЗ	MT3	МТ3	MT4
Dist. spindle-column	225 mm	210 mm	210 mm	230 mm	300 mm
Column	Ø 92 mm	Ø 92 mm	Ø 92 mm	Ø 102 mm	Ø 115 mm
Number of speeds	9	18	2 - Variable	2- Variable	2- Variable
RPM min./max.	220 - 1.660	105 – 2.650	100 - 2.470	80 - 2.500	70 - 2.000
Weight ca.	143 kg	176 kg	176 kg	329 kg	330 kg
Article number	253500016	253500019	253500022	253500029	253500032

# Wisent Column drill / tapping machines

#### Tooth belt drive with automatic feed

The Wisent DTA32VP and DTA40VP are equipped with a variable speed and tooth belt drive.

The desired speed can easily be set by turning the speed control on the front of the control panel. The motor of the Wisent DTA40VP has two speeds, position 1 and 2 so that in low and high speed the speed is variable adjustable. The Wisent DTA32VP and DTA40VP are also equipped with an automatic tap function and automatic drill feed.

#### Gear drive

The Wisent DG25. DCG25 and DTG35A are equipped with gear drive. The desired speed can be set by using one of the gear levers. The drills have a gearbox with steel and pertinax gears, making the transmission silent. In order to prevent damage to the pertinax gear, the speed must be set with the motor completely stopped. The motor has two speeds, position 1 and 2. Without the switch levers the high or low speed can be selected. The Wisent DTG35A is equipped with an automatic tap function and automatic drill feed.











Wisent **DG25** 



Wisent DCG25



Wisent DTG35A

Automatic feed			Gear driven / Automatic feed		
DTA32VP	DTA40VP	Туре	DG25	DCG25	DTG35A
3 Phase / 400 Volt	3 Phase / 400 Volt	Voltage	3 Phase / 400 Volt	3 Phase / 400 Volt	3 Phase / 400 Volt
1.5 kW	1.5 kW	Motor power	0.7 / 0.9 kW	0.7 / 0.9 kW	2.2 kW
Tooth belt	Tooth belt	Drive type	Gear	Gear	Gear
Ø 32 mm	Ø 40 mm	Drill capacity	Ø 25 mm	Ø 25 mm	Ø 35 mm
M16	M20	Tap capacity	-	-	M18
МТ3	MT4	Spindle cone MT	МТ3	МТЗ	MT4
240 mm	265 mm	Dist. spindle - column	255 mm	255 mm	325 mm
Ø 92 mm	Ø 115 mm	Column	Ø 110 mm	Ø 110 mm	Ø 125 mm
2- Variable	2 - Variable	Number of speeds	8	8	8 speeds
150 - 2.500	65 - 2.000	RPM min./max.	105 – 2.650	105 – 2.900	75 – 3.010
300 kg	400 kg	Weight ca.	145 kg	190 kg	290 kg
253500091	253500095	Article number	667100034	667100035	667100037

# Wisent DC2509

### V-belt driven column drill

- Drill capacity Ø25 mm
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 750 Watt
- 9 drilling speeds 220 1.660 RPM
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 125 mm
- Distance spindle column 225 mm
- Distance spindle table 0 ~ 720 mm
- Distance spindle base 1.140 mm
- LED machine light
- Extra strong column Ø92 mm
- Flattened, square, tilting and rotating drill table
- Dimensions drilling table 350 x 350 mm
- T-slot 12 mm
- Dimensions base 580 x 330 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 143 kg

	Accessories
	Wisent key chucks
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.
	MC 3 - B16
WE T	Wisent machine clamps Machine clamps for clamping the material. Various versions available.
+	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	0.75 kW		
Drill capacity	Ø 25 mm		
Tap capacity	-		
Spindle cone MT	МТ3		
Distance spindle-column	225 mm		
Column	Ø 92 mm		
Number of speeds	9		
RPM min./max.	220 – 1.660		
Weight ca.	143 kg		
Article number	253500016		

# Wisent DCG25

### Gear driven column drill

- Drill capacity Ø25 mm
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 0.7/0.9 kW
- 8 drilling speeds 105 / 210 / 350 / 445 / 700 / 890 / 1.490 / 2.900 RPM
- Drill head of machine 360° rotatable and adjustable in height
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 125 mm
- Distance spindle column 255 mm
- Distance spindle table 0 ~ 740 mm
- Distance spindle base 850 ~ 1.160 mm
- Extra strong column Ø110 mm
- Flattened rectangular swivel drilling table
- Dimensions drilling table 350 x 500 mm
- T-slot 14 mm
- Dimensions base 400 x 500 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Height 1.750 mm
- Weight ca. 190 kg

Accessories
Wisent key chucks
KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm
Wisent drill chuck arbors
Drill chuck arbors for inserting a chuck into a tapered connection.
MC 3 - B16
Wisent machine clamps  Machine clamps for clamping the material.  Various versions available.
Wisent drill guards
Suitable for all Wisent table and column drills and several other brands. Security function with micro switch.  180° rotatable, and adjustable in height.



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	0.7 / 0.9 kW		
Drill capacity	Ø 25 mm		
Tap capacity	-		
Spindle cone MT	MT3		
Distance spindle-column	255 mm		
Column	Ø 110 mm		
Number of speeds	8		
RPM min./max.	105 – 2.900		
Weight ca.	190 kg		
Article number	667100035		

# Wisent DC3218P

### V-belt driven column drill

- Drill capacity Ø32 mm
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 1.125 Watt
- 18 drilling speeds 105 2.650 RPM
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 110 mm
- Distance spindle column 210 mm
- Distance spindle table 0 ~ 810 mm
- Distance spindle base 1.200 mm
- LED machine light
- Extra strong column Ø92 mm
- Integrated coolant system
- Flattened, square, tilting, and reversible drilling table with machine clamp
- Dimensions drilling table 270 x 360 mm
- T-slot 12 mm
- Dimensions base 560 x 420 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 176 kg

Accessories			
	Wisent key chucks		
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm		
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into a tapered connection.		
	MC 3 - B16		
457	Wisent machine clamps  Machine clamps for clamping the material.  Various versions available.		
	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.		



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.125 kW		
Drill capacity	Ø 32 mm		
Tap capacity	-		
Spindle cone MT	МТ3		
Distance spindle-column	210 mm		
Column	Ø 92 mm		
Number of speeds	18		
RPM min./max.	105 – 2.650		
Weight ca.	176 kg		
Article number	253500019		

# **Wisent DC32VP**

### Tooth belt driven column drill

- Drill capacity Ø32 mm
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 1.125 Watt
- Variable speed (2) 100 ~ 680 and 400 ~ 2.500 RPM
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 110 mm
- Distance spindle column 210 mm
- Distance spindle table 0 ~ 810 mm
- Distance spindle base 1.200 mm
- LED machine light
- Extra strong column Ø92 mm
- Integrated coolant system
- Flattened, square, tilting, and reversible drilling table with machine clamp
- Dimensions drilling table 270 x 360 mm
- T-slot 12 mm
- Dimensions base 560 x 420 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 176 kg

Accessories			
	Wisent key chucks		
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm		
	Wisent drill chuck arbors		
	Drill chuck arbors for inserting a chuck into		
	a tapered connection.		
	MC 3 - B16		
	Wisent machine clamps		
55-	Machine clamps for clamping the material.  Various versions available.		
	various versions available.		
1	Wisent drill guards		
L	Suitable for all Wisent table and column		
	drills and several other brands. Security		
1	function with micro switch.  180° rotatable, and adjustable in height.		
	100 Totatable, and adjustable in Height.		



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.125 kW		
Drill capacity	Ø 32 mm		
Tap capacity	-		
Spindle cone MT	MT3		
Distance spindle-column	210 mm		
Column	Ø 92 mm		
Number of speeds	2 - Variable		
RPM min./max.	100 – 2.500		
Weight ca.	176 kg		
Article number	253500022		

# **Wisent DT32VA**

### Tooth belt driven column drill

- Drill capacity Ø32 mm
- Tap capacity M16
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 1.5 kW
- $\bullet$  Variable speed (2) 80 ~ 1.000 and 230 ~ 2.500 RPM
- RPM digitally readable
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 140 mm
- Distance spindle column 230 mm
- Distance spindle table 0 ~ 720 mm
- Distance spindle base 1.130 mm
- LED machine light
- Extra strong column Ø102 mm
- Integrated coolant system
- Flattened, square, tilting, and reversible drilling table with machine clamp
- Dimensions drilling table 320 x 480 mm
- T-slot 14 mm
- Dimensions base 660 x 465 x 140 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 290 kg

Accessories			
	Wisent key chucks		
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm		
	Wisent drill chuck arbors		
	Drill chuck arbors for inserting a chuck into a tapered connection.		
	MC 3 - B16		
	Wisent machine clamps  Machine clamps for clamping the material.  Various versions available.		
+	Wisent drill guards Suitable for all Wisent table and column drills and several other brands. Security function with micro switch. 180° rotatable, and adjustable in height.		



Technical specifications		
Voltage	3 Phase / 400 Volt	
Motor power	1.5 kW	
Drill capacity	Ø 32 mm	
Tap capacity	M16	
Spindle cone MT	МТ3	
Distance spindle-column	230 mm	
Column	Ø 102 mm	
Number of speeds	2 - Variable	
RPM min./max.	80 – 2.500	
Weight ca.	290 kg	
Article number	253500029	

## Wisent DTG35A

Gear driven column drill press with automatic feed

- Drill capacity Ø35 mm
- Tap capacity M18
- Spindle cone MT4
- 3 Phase motor, 400 Volt, 1.5/1.8 kW
- · Left- and right turning
- 8 drilling speeds 75 / 160 / 265 / 440 / 535 / 890 / 1.490 / 3.010 RPM
- Drill head of machine 360° rotatable and adjustable in height
- Automatic drill feed (4) 0.1 0.15 0.22 0.33 mm/omw.
- Automatic electromagnetic feed
- Adjustable drill depth stop
- Drill depth 150 mm
- Distance spindle column 325 mm
- Distance spindle table 0 ~ 740 mm
- Distance spindle base 850 ~ 1.100 mm
- Extra strong column Ø125 mm
- Flattened rectangular swivel drilling table
- Dimensions drilling table 400 x 500 mm
- T-slot 14 mm
- Dimensions base 400 x 670 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Height 1.830 mm

Accessories			
	Wisent key chucks		
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm		
	Wisent drill chuck arbors		
	Drill chuck arbors for inserting a chuck into		
	a tapered connection.		
	MC 4 - B16		
	Wisent machine clamps  Machine clamps for clamping the material.  Various versions available.		
	Wisent drill guards		
<b> </b> -	Suitable for all Wisent table and column		
	drills and several other brands. Security function with micro switch.		
	180° rotatable, and adjustable in height.		



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.5 / 1.8 kW		
Drill capacity	Ø 35 mm		
Tap capacity	M18		
Spindle cone MT	MT4		
Distance spindle-column	325 mm		
Column	Ø 125 mm		
Number of speeds	8		
RPM min./max.	75 – 3.010		
Weight ca.	290 kg		
Article number	667100037		

## **Wisent DT40VA**

### Tooth belt driven column drill press

- Drill capacity Ø40 mm
- Tap capacity M20
- Spindle cone MT4
- 3 Phase motor, 400 Volt, 2.2 kW
- Variable speed (2) 70 ~ 750 and 195 ~ 2.000 RPM
- RPM digitally readable
- Manual drill feed
- Adjustable drill depth stop
- Drill depth 145 mm
- Distance spindle column 300 mm
- Distance spindle table 0 ~ 715 mm
- Distance spindle base 1.145 mm
- LED machine light
- Extra strong column Ø115 mm
- Integrated coolant system
- Flattened, square drilling table
- Dimensions drilling table 400 x 470 mm
- T-slot 14 mm
- Dimensions base 660 x 465 x 140 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 330 kg

	Accessories
	Wisent key chucks
	KDC 1613 - B16/1 - 13 mm KDC 1616 - B16/3 - 16 mm
	Wisent drill chuck arbors  Drill chuck arbors for inserting a chuck into
	a tapered connection.
	MC 3 - B16
WE T	Wisent machine clamps Machine clamps for clamping the material. Various versions available.
•	Wisent drill guards Suitable for all Wisent table and column
<b> -</b>	drills and several other brands. Security function with micro switch.
	180° rotatable, and adjustable in height.



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	2.2 kW		
Drill capacity	Ø 40 mm		
Tap capacity	M20		
Spindle cone MT	MT4		
Distance spindle-column	300 mm		
Column	Ø 115 mm		
Number of speeds	2 - Variable		
RPM min./max.	70 – 2.000		
Weight ca.	330 kg		
Article number	253500032		

## **Wisent DTA32VP**

# Tooth belt driven column drill press with automatic feed

- Drill capacity Ø32 mm
- Tap capacity M16
- Spindle cone MT3
- 3 Phase motor, 400 Volt, 1.5 kW
- Variable speed 150 ~ 2.500 RPM
- RPM digitally readable
- Automatic drill feed (3) 0.05 0.1 0.2 mm/omw.
- Adjustable drill depth stop
- Drill depth 150 mm
- Distance spindle column 240 mm
- Distance spindle table 0 ~ 735 mm
- Distance spindle base 1.150 mm
- LED machine light
- Extra strong column Ø92 mm
- Integrated coolant system
- Flattened, square drilling table
- Dimensions drilling table 400 x 500 mm
- T-slot 14 mm
- Dimensions base 590 x 395 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 300 kg

Accessories			
	Wisent key chucks		
	KDC 1613 - B16 / 1 - 13 mm KDC 1616 - B16 / 3 - 16 mm		
	Wisent drill chuck arbors		
	Drill chuck arbors for inserting a chuck into a tapered connection.		
	MC 3 - B16		
WE T	Wisent machine clamps Machine clamps for clamping the material. Various versions available.		
•	Wisent drill guards		
4	Suitable for all Wisent table and column drills and several other brands. Security function with micro switch.  180° rotatable, and adjustable in height.		



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.5 kW		
Drill capacity	Ø 32 mm		
Tap capacity	M16		
Spindle cone MT	MT3		
Distance spindle-column	240 mm		
Column	Ø 92 mm		
Number of speeds	Variable		
RPM min./max.	150 – 2.500		
Weight ca.	300 kg		
Article number	253500091		

## **Wisent DTA40VP**

# Tooth belt driven column drill press with automatic feed

- Drill capacity Ø40 mm
- Tap capacity M20
- Spindle cone MT4
- 3 Phase motor, 400 Volt, 1.5 kW
- Variable speed (2) 65 ~ 540 and 245 ~ 2.000 RPM
- RPM digitally readable
- Automatic drill feed (3) 0.05 0.1 0.2 mm/omw.
- Adjustable drill depth stop
- Drill depth 150 mm
- Distance spindle column 265 mm
- Distance spindle table 250 ~ 650 mm
- Distance spindle base 1.150 mm
- LED machine light
- Extra strong column Ø115 mm
- Integrated coolant system
- Flattened, square drilling table
- Dimensions drilling table 560 x 470 mm
- T-slot 14 mm
- Dimensions base 690 x 490 mm
- Low maintenance
- Safe: Electromagnetic motor protection switch
   Drill guard with microswitch
   Front mounted emergency stop
- Excluding drilling tools
- Weight ca. 400 kg

Accessories			
	Wisent key chucks		
	KDC 1613 - B16 / 1 - 13 mm KDC 1616 - B16 / 3 - 16 mm		
	Wisent drill chuck arbors		
	Drill chuck arbors for inserting a chuck into a tapered connection.		
	MC 4 - B16		
WE T	Wisent machine clamps Machine clamps for clamping the material. Various versions available.		
<b>4</b>	Wisent drill guards		
4	Suitable for all Wisent table and column drills and several other brands. Security function with micro switch.		
	180° rotatable, and adjustable in height.		



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	1.5 kW		
Drill capacity	Ø 40 mm		
Tap capacity	M20		
Spindle cone MT	MT4		
Distance spindle-column	265 mm		
Column	Ø 115 mm		
Number of speeds	2 - Variable		
RPM min./max.	65 – 2.000		
Weight ca.	400 kg		
Article number	253500095		

Drill Guards					
Type M1	Type M2	Type L1	Type L2		
microswitch	microswitch	microswitch	microswitch		
Drill guard 180° rotatable					
and adjustable in height					
	Protective glass height		Protective glass height		
	adjustable		adjustable		
Height 200 mm	Height 120 ~ 200 mm	Height 200 mm	Height 120 ~ 200 mm		
Width 230 mm	Width 230 mm	Width 270 mm	Width 270 mm		

VVIGUT 250 TI		VVIGUT 250 TITT		VVIGUT 270 TTITT	VVI
			Machine clan	nps	
ype	Easy Move				
law width	120 mm				
ice opening/	100 mm				
Veight	20 kg				
rticle number	667200146			-1	
/pe	MK 100	MK 125			
w width	105 mm	125 mm			
ice opening	100 mm	125 mm			
/eight	5 kg	12 kg			
Article number	667200100	667200110			
ype	MK4D	MK5D	MK6D		
aw width	100 mm	130 mm	150 mm		
ice opening	100 mm	130 mm	150 mm		
Weight	14 kg	28 kg	39 kg		
Article number	667200120	667200122	667200124	1	9
Гуре	ZMK100	ZMK140	ZMK200		
aw width	100 mm	140 mm	200 mm		
/ice opening	100 mm	140 mm	200 mm		
Veight	9 kg	18 kg	34 kg		
Article number	667200130	667200132	667200134		
<sup>Т</sup> уре	ZMK100S	ZMK140S	ZMK200S		
aw width	100 mm	140 mm	200 mm		
/ice opening	100 mm	140 mm	200 mm		
Weight	7 kg	13 kg	26 kg		
Article number	667200140	667200142	667200144		



## Wisent BSM75

### Belt grinding machine

- Sturdy industrial belt grinding machine
- 3 Phase motor, 400 Volt, 3 kW
- Belt dimension 75 x 2.000 mm
- Large grinding surface 75 x 530 mm
- Flat grinding area fitted with graphite strip
- Belt speed 34 m/sec
- Dimension contact wheel 75 x 200 mm
- Fine-adjustment sanding belt
- Adjustable grinding support
- Spark box for collection of grinding residues
- Heavy stable base
- Quick adjustable workheight 580 ~ 1.100 mm
- Prepared for dust extraction
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Quick-change system for quick and easy changing of sanding belt
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 85 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	3.0 kW		
Belt speed	34 m/sec		
Dimension sanding belt	75 x 2.000 mm		
Dimension grinding surface	75 x 530 mm		
Dimension contact wheel	75 x 200 mm		
Dimension drive wheel	75 x 220 mm		
Workheight min./max.	580 ~ 1.100 mm		
Weight ca.	85 kg		
Article number	667100001		

#### **Accessories / Options**



### **Wisent extraction system**Dust extraction, for mounting on rear of

belt grinder Item No. 667100004



- Dimensions 75 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless steel
- Available in various grit types

## **Wisent BSMA75**

### Belt grinding machine with dust extraction

- Sturdy industrial belt grinding machine
- Integrated separately powered dust extraction
- Double extraction with filter in collection tray
- 3 Phase motor, 400 Volt, 4 kW
- Belt dimension 75 x 2.000 mm
- Large grinding surface 75 x 530 mm
- Flat grinding area fitted with graphite strip
- Belt speed 34 m/sec
- Dimension contact wheel 75 x 200 mm
- Quick-change system for quick and easy changing of sanding belt
- Fine-adjustment sanding belt
- Adjustable grinding support
- Spark box with dust extraction connection
- Base cabinet with integrated dust extraction
- Quick adjustable workheight 760 ~ 1.100 mm
- Prepared for dust extraction
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Weight ca. 110 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass



Technical specifications			
Voltage	3 Phase / 400 Volt		
Motor power	4.0 kW		
Belt speed	34 m/sec		
Dimension sanding belt	75 x 2.000 mm		
Dimension grinding surface	75 x 530 mm		
Dimension contact wheel	75 x 200 mm		
Dimension drive wheel	75 x 220 mm		
Workheight min./max.	475 ~ 1.240 mm		
Weight ca.	110 kg		
Article number	667100003		

### **Accessories / Options**



- Dimensions 75 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless steel
- Available in various grit types

## Wisent BSM150

### Belt grinding machine

- Sturdy industrial belt grinding machine
- 3 Phase motor, 400 Volt, 2.2/2.8 kW
- Belt dimension 150 x 2.000 mm
- Large grinding surface 150 x 530 mm
- Flat grinding area fitted with graphite strip
- 2 speeds 18 36 m/sec
- Dimension contact wheel 150 x 250 mm
- Quick-change system for quick and easy changing of sanding belt
- Fine-adjustment sanding belt
- Adjustable grinding support
- Spark box for collection of grinding residues
- Heavy stable base
- Quick adjustable workheight, 3 positions 580 mm, 835mm and 1.100 mm
- Prepared for dust extraction
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Weight ca. 115 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass



Technical specifications					
Voltage 3 Phase / 400 Volt					
Motor power	2.2 / 2.8 kW				
Belt speed	18 / 36 m/sec				
Dimension sanding belt	150 x 2.000 mm				
Dimension grinding surface	150 x 530 mm				
Dimension contact wheel	150 x 250 mm				
Dimension drive wheel	150 x 250 mm				
Workheight min./max.	580 ~ 1.100 mm				
Weight ca.	115 kg				
Article number	667100007				

#### **Accessories / Options**



#### Wisent extraction system

Dust extraction, for mounting on rear of belt grinder Item No. 667100004



- Dimensions 150 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless
   steel
- Available in various grit types

## **Wisent BSMA150**

### Belt grinding machine with dust extraction

- Sturdy industrial belt grinding machine
- Integrated separately powered dust extraction
- Double extraction with filter in collection tray
- 3 Phase motor, 400 Volt, 4 kW
- Belt dimension 150 x 2.000 mm
- Large grinding surface 150 x 530 mm
- Flat grinding area fitted with graphite strip
- Belt speed 34 m/sec
- Dimension contact wheel 150 x 250 mm
- Quick-change system for quick and easy changing of sanding belt
- Fine-adjustment sanding belt
- Adjustable grinding support
- Spark box with dust extraction connection
- Base cabinet with integrated dust extraction
- Quick adjustable workheight, 3 positions 750 mm, 895 mm and 1.100 mm
- Prepared for dust extraction
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Weight ca. 135 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass



Technical specifications					
Voltage	3 Phase / 400 Volt				
Motor power	4.0 kW				
Belt speed	34 m/sec				
Dimension sanding belt	150 x 2.000 mm				
Dimension grinding surface	150 x 530 mm				
Dimension contact wheel	150 x 250 mm				
Dimension drive wheel	150 x 250 mm				
Workheight min./max.	750 - 895 - 1.100 mm				
Weight ca.	135 kg				
Article number	667100009				

### **Accessories / Options**



- Dimensions 150 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless steel
- Available in various grit types

## **Wisent CVB75**

### Compact vertical belt grinding machine

- Sturdy industrial belt grinding machine
- Small floor space due to vertical design
- 3 Phase motor, 400 Volt, 3 kW
- Belt dimension 75 x 2.000 mm
- Belt speed 26 m/sec
- Dimension contact wheel 75 x 102 mm
- Quick and easy change of sanding belt
- Fine-adjustment sanding belt
- Adjustable grinding support
- Stable base 330 x 410 mm
- Fixed workheight 970 mm
- Prepared for dust extraction
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Weight ca. 48 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass



Technical specifications						
Voltage	400 Volt					
Motor power	3.0 kW					
Belt speed	26 m/sec					
Dimension sanding belt	75 x 2.000 mm					
Workheight min./max.	970 mm					
Weight ca.	48 kg					
Article number	667100018					

### Accessories / Options



- Dimensions 75 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless steel
- Available in various grit types

## Wisent OM200T

### **Tabletop deburring machine**

- Sturdy industrial deburring machine
- 3 Phase motor, 400 Volt, 0.75 kW
- Includes deburring brush Ø200 x 45 mm
- 2 speeds 1.400 / 2.800 RPM
- Material stop height adjustable
- Quick change of deburring brush
- Prepared for dust extraction, Ø50 mm connection
- Low noise level
- Low vibration
- Low maintenance
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 28 kg



- Deburring brush
- Eye protection glass



Technical specifications						
Voltage 3 Phase / 400 Volt						
Motor power	0.75 kW					
Speed RPM	1.400 / 2.800					
Dimension deburring brush	Ø200 x 45 mm					
Weight ca.	28 kg					
Article number 667100127						

### **Accessories / Options**



#### Wisent deburring brush

- 200 x 45 mm
- Steel
- Stainless steel

# Wisent OM250S

### **Deburring machine**

- Sturdy industrial deburring machine
- 3 Phase motor, 400 Volt, 1.2 kW
- Includes deburring brush Ø250 x 60 mm
- 2 speeds 1.400 / 2.800 RPM
- Material stop height adjustable
- Quick change of deburring brush
- Prepared for dust extraction, Ø50 mm connection
- Low noise level
- Low vibration
- Low maintenance
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Weight ca. 105 kg

#### Machine comes complete with:

- Deburring brush
- Eye protection glass



Technical specifications						
Voltage 3 Phase / 400 Volt						
Motor power	1.2 kW					
Speed RPM	1.400 / 2.800					
Dimension deburring brush	Ø250 x 60 mm					
Weight ca.	105 kg					
Article number	667100130					

### Accessories / Options



#### Wisent deburring brush

- 250 x 60 mm
- Steel
- Stainless steel

## Wisent PRC76A

### Pipe grinding machine

- Sturdy industrial pipe grinding machine
- 3 Phase motor, 400 Volt, 2.2/2.8 kW
- Belt dimension 100 x 2.000 mm
- Large grinding surface 150 x 420 mm
- Flat grinding area fitted with graphite strip
- 2 speeds 15 30 m/sec
- Grinding angle variable adjustable from 30° to 90°
- Includes set of rolls from ½" to 2½" Gas (Ø20 t/m Ø76 mm)
- Quick change of grinding rollers without tools
- · Quick and easy change of sanding belt
- Fine-adjustment sanding belt
- Spark box for collection of grinding residue
- Stable machine base with holder for 8 rolls
- Flxed workheight ca. 900 mm
- Prepared for dust-extraction
- Clearly laid out operating panel with zero voltage safety switch and emergency stop
- Equipped with 400 volt socket outlet 5-pole 16 A
- Thermal overload protection
- Weight ca. 180 kg

#### Machine comes complete with:

- Wisent sanding belt
- Eye protection glass
- Roller set

Diameter roller set				
Ø 20	1/2"			
Ø 26	3/4"			
Ø 32	1"			
Ø 42	1.1/4"			
Ø 48	1.1/2"			
Ø 60	2"			
>Ø 76	2.1/2"			



Technical specifications						
Voltage 3 Phase / 400 Volt						
Motor power	2.2 / 2.8 kW					
Belt speed	15 - 30 m/sec					
Belt dimension	100 x 2.000 mm					
Roller set	1/2" – 2.1/2"					
Workheight	900 mm					
Weight ca.	180 kg					
Article number	667100010					

### **Accessories / Options**



- Dimensions 100 x 2.000 mm
- Brown version for standard use
- Blue version for aluminum and stainless steel
- Available in various grit types



# Wisent pipe notchers

Wisent pipe notchers lend themselves perfectly to welding pipes and tubes together at a 90° angle. Multiple diameters can be bent per version. Suitable for thin-walled steel, stainless steel, aluminum and other pipes.



Wisent WH 1422



Wisent WH 5061



Wisent WH 2843



**Wisent WHZ** 

Wisent Pipe notchers								
Type WH1422 WH2843 WH5061 WHZ								
External pipe diameter	1/4' - 3/8' - 1/2'	3/4' - 1' - 1.1/4'	1.1/2' - 2'	3/4' - 2				
Maximum wall thickness in ST40	thickness in ST40 3 mm		3 mm	4 mm				
Weight	6.5 kg	8.0 kg	15.0 kg	6.0 kg				
Article number	667100040	667100042	667100044	667100046				

## **Wisent BT40T**

### Horizontal bending table

- Sturdy industrial hydraulic bending table
- 3 Phase motor, 400 Volt, 1.5 kW
- Maximum operating pressure 40 tons
- Capacity strip 160 x 12 mm
- Comes complete with bending blocks (die and punch) 160 mm high
- Solid steel work table with underlying cylinder
- Dimensions work table 1.050 x 620 mm
- Free clear bending table
- Adjustable hydraulic working pressure with reading
- Quick tool change system
- Easily adjustable stroke length
- Manually operated material stop on right side of the machine
- Very precise adjustment of stroke, up to 250 mm
- Interference-free hydraulic unit
- PLC control with touchscreen and foot pedal
- Clearly laid out operating panel with zero-voltage switch and emergency stop
- Weight ca. 680 kg



Comes complete with bending blocks (die and punch)
 160 mm high



Technical specifications					
Capacity	40 Ton				
Capacity strip	160 x 12 mm				
Motor power	1.5 kW				
V Former	160 x 80 mm				
Stroke length	250 mm				
Table dimensions	1.050 x 620 mm				
Weight ca.	680 kg				
Article number	667100815				



Pipe bender 90° with roller standard radius								
Suitable for thin-walled heating pipe								
Capacity Ø	10 mm 12 mm 15 mm 18 mm 20 mm 22 mm 28 mm							
Bend radius Ø	43 mm	43 mm	60 mm	74 mm	87 mm	87 mm	95 mm	
Length	460 mm	460 mm	600 mm	860 mm	900 mm	900 mm	1050 mm	
Weight	1.40 kg	1.50 kg	2.30 kg	3.20 kg	4.30 kg	4.50 kg	5.70 kg	
Article number 115200004 115200013 115200022 115200034 115200043 115200049 115200067*								

<sup>\*</sup>Executed with 2 rollers



Pipe bender 90° with slider standard radius								
Suitable for copper pipe Suitable for copper pipe								
Capacity Ø	10 mm 12 mm 15 mm 18 mm 20 mm 22 mm 28 mm							
Bend radius Ø	43 mm	43 mm	60 mm	74 mm	87 mm	87 mm	95 mm	
Length	460 mm	460 mm	600 mm	860 mm	900 mm	900 mm	1050 mm	
Weight	1.40 kg	1.50 kg	2.30 kg	3.20 kg	4.30 kg	4.50 kg	5.70 kg	
Article number	115200007*	115200010*	115200019*	115200031	11500040	115200046	115200064	

<sup>\*10</sup> mm suitable for WICU pipe Ø 6 mm (10/6)

\*12 mm suitable for WICU pipe Ø 8 mm (10/6)

\*15 mm suitable WICU pipe Ø 12 mm



Pipe bender 90° with slider								
Suitable for WICU pipe *Size with casing / size WICU tube Suitable for thin-walled heating pipe								
Capacity Ø	14 / 10	16 / 12	19 / 15	23 / 18	26/22	27 / 22		
Bend radius Ø	60 mm	60 mm	75 mm	87 mm	95 mm	95 mm		
Length	580 mm	600 mm	830 mm	830 mm	960 mm	980 mm		
Weight	2.20 kg	2.20 kg	4.10 kg	6.90 kg	6.90 kg	6.90 kg		
Article number	115200016	115200025	115200037	115200052	115200055*	115200058		

<sup>\*</sup>Suitable for imitation WICU



Pipe bender 90° with roller						
Suitable for multilayer pipe, short construction length						
Capacity Ø	14 mm	16 mm	18 mm	20 mm	25 mm	32 mm
Bend radius Ø	43 mm	43 mm	51 mm	62 mm	74 mm	108 mm
Length	300 mm	330 mm	450 mm	450 mm	470 mm	620 mm
Weight	1.40 kg	1.40 kg	1.70 kg	2.00 kg	2.00 kg	3.70 kg
Article number	115200103	115200106	115200109	115200112	115200115	115200118



Pipe bender 90° with roller short radius			
Suitable for thin-walled heating pipe			
Capacity Ø	12 mm	15 mm	22 mm
Bend radius Ø	30 mm	45 mm	75 mm
Length	440 mm	600 mm	900 mm
Weight	1.50 kg	2.20 kg	4.00 kg
Article number	115200079	115200088	115200097



Pipe bender 90° with slider short radius				
Suitable for copper pipe				
Capacity Ø	10 mm	12 mm	15 mm	22 mm
Bend radius Ø	30 mm	30 mm	45 mm	75 mm
Length	440 mm	440 mm	600 mm	900 mm
Weight	1.30 kg	1.60 kg	2.40 kg	4.10 kg
Article number	115200070	115200076	115200091	115200100



Pipe bender 90° with slider, extra short radius			
Suitable for thin-walled heating pipe			
Capacity Ø	15 mm	22 mm	
Bend radius Ø	30 mm	52 mm	
Length	600 mm	900 mm	
Weight	2.20 kg	4.10 kg	
Article number	115200085	115200094	



Pipe bender 90° with roller		
Suitable for copper and thin-walled heating pipe		
Capacity Ø	10 mm	
Bend radius Ø	30 mm	
Length	240 mm	
Weight	0.60 kg	
Article number	115200001	

